

Maintenance Procedure	Description	Date
MP04	XL PU Theatre Maintenance	Aug 2025

## 1. Post Installation

- All loose dirt such as dust, grit, sand etc. must be removed, preferably by vacuuming the floor.
- The floor should then be cleaned using a neutral detergent, diluted as per the manufacturer's instructions, machine scrubbed, and dirty cleaning solution wet vacuumed off the floor. (If a wet vacuum is not available, a mop and wringer system can be used).
- Adhesive can be removed with an appropriate solvent such as Polysales Powerclean if necessary. As a principle, aggressive solvents should be avoided as these may affect the flooring, leaving dull spots). More powerful detergents such as Pro-inox from Industroclean can be used to remove persistent soiling which is not removed by the initial clean.
- The floor should then be rinsed with clean water and wet vacuumed until all traces of the alkali detergent are removed.

## 2. Daily

- Sweep/mop using a disposable cloth system such as the Masslinn system or vacuum to remove dust and grit; (Ensure that the vacuum is fitted with a Hepa filtration system in a healthcare environment)
- Spot or damp mop where required using a neutral detergent such as Proclean.

## 3. Interim or weekly clean

- Periodic rejuvenation can be carried out if preferred or required, the frequency of which determined by individual circumstances. This rejuvenation can be a scrub using a machine, followed by application of the sealer to protect the floor. A spray buff routine is also appropriate and very effective in reducing the need for a continuous strip and seal.

We recommend that a professional maintenance product supplier be approached to determine the specific maintenance requirements for each application.

Industroclean who supply the Pro range of products can be contacted directly on (011) 801 4600.



### Strip

**A full strip and seal should be conducted at least once a year.**

- Apply Prostrip to floor – diluted 1 Litre to 10 Litres of water.
- Allow at least ten minutes action time.
- Scrub with slow speed machine, with blue 3M pad
- Remove polish and the like by scrubbing.
- Vacuum / mop up the dirty water.
- Rinse floor with clean water and a new un-used mop.
- Once floor is completely stripped and rinsed, go back and check for any remaining polish. Re-strip these areas using the same procedure.
- Detail works – use maxi edge tool with black maxi pad to clean these areas.
- Once floor is stripped to your satisfaction, rinse once again.

**NB: It is important to ensure that no polish or stripper remains on the floor.**

### Seal

Apply three thin levelly coats of Proflor HM with an applicator or polish applicator. **Proflor HM** is a high solids matt polymer based self-shining dispersion which forms a resilient, slip resistant, easy care protective film with a silky matt finish.

The floor should be left for several hours to allow the floor sealer to dry properly and cure.

After approximately seven hours after the last coat has dried, buff the floor with a new red / pink (Eraser) pad on a high / Ultra speed polisher.

Should the Proflor HM sealer wear before the next planned strip and seal process, scrub the vinyl with a blue pad and apply a coat of **Proflor HM** sealer.

### Chemicals & Equipment

Proflor HM – Sealer

- One 20L drum will cover 800m<sup>2</sup> per coat
- One 5L drum will cover 200m<sup>2</sup> per coat

Prostrip – Stripper

- One 20L drum will strip 800m<sup>2</sup>
- One 5L drum will strip 200m<sup>2</sup>

Pro buff – Spray buff

- 20L

Proclean – Neutral cleaner

- 20L
- 5L

### Procedure for a Matt/Satin finish

- Apply a minimum of two/three coats of **Proflor HM** and as per the manufacturer's instructions.